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Attorney's Docket No.: 07977/265001/US4590

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an insulating film on said adhesive layer;
a plurality of TFTs over the insulating film and the color
filters; and
light emitting elements on the TFTs,
wherein light emitted from said light emitting elements is
emitted through said substrate.

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3. (Amended) A device according to claim 1, wherein said semiconductor device further comprises driver circuits over said insulating film and the color filters, and said driver circuits comprise TFTs.

4. (Amended) A device according to claim 1, wherein color filters are provided on said substrate at positions aligned with the TFTs.

5. (Amended) A device according to claim 1, wherein said insulating film covers said color filters, and has a planarized surface.

6. (Amended) A device according to claim 1, wherein red color filters of said color filters are provided at positions aligned with at least channel forming regions of said TFTs.

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11. (Amended) A semiconductor device comprising:
color filters on a substrate;
an adhesive layer on the substrate and the color filters;
an insulating film on said adhesive layer;
a plurality of TFTs over the insulating film and the color
filters; and
a liquid crystal layer over the TFTs.

12. (Amended) A device according to claim 11, wherein said
substrate is a plastic substrate.

13. (Amended) A device according to claim 11, wherein said
insulating film has a planarized surface.

14. (Amended) A device according to claim 11, wherein said
color filters are provided at positions aligned with at least
channel forming regions of said TFTs.

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17. (Amended) A semiconductor device comprising:
color filters provided on a substrate;
an adhesive layer over said substrate and said color
filters;
an insulating film on said adhesive layer; and

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a plurality of TFTs over the insulating film and the color filters.

18. (Amended) A device according to claim 17, wherein said semiconductor device further comprises driver circuits over said insulating film and said color filters, and said driver circuits comprise TFTs.

3.
19. (Amended) A device according to claim ¹~~17~~, wherein the substrate comprises organic material.

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20. (Amended) A device according to claim 17, wherein red color filters of said color filters are provided at positions aligned with at least channel forming regions of said TFTs.

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22. (Amended) A device according to claim 17, wherein a fixing substrate is provided over said TFTs so as to face said substrate.

Please add new claims 37-46.

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37. (New) A device according to claim 17, further comprising light emitting elements provided over the TFTs.

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38. (New) A device according to claim 17, further comprising a liquid crystal layer provided over the TFTs.

39. (New) A semiconductor device comprising:
color filters provided on a substrate;
an adhesive layer over said substrate and said color filters;
an insulating film on said adhesive layer; and
a plurality of TFTs over the insulating film and red color filters.

40. (New) A device according to claim 39, further comprising light emitting elements provided over the TFTs.

41. (New) A device according to claim 39, further comprising a liquid crystal layer provided over the TFTs.

20. 42. (New) A device according to claim 39, wherein said semiconductor device further comprises driver circuits on said insulating film and color filters.
at least one red

21. 43. (New) A device according to claim 39, wherein the substrate comprises organic material.

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~~44.~~ (New) A device according to claim ~~39~~, wherein said

adhesive layer comprises a material selected from the group consisting of polyimide, acrylic, and epoxy resin.

45. (New) A device according to claim 39, wherein a fixing substrate is provided over said TFTs so as to face said substrate.

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~~46.~~ (New) A device according to claim ~~39~~, wherein said

semiconductor device is selected from the group consisting of a video camera, a digital camera, a goggle type display, a car navigation system, a personal computer, and a personal digital assistant.
